

Grade Availability & Typical Properties (Metric)

Grade Availability by Weight													Units	Method	Tolerance	
Thickness	305	356	381	406	432	457	508	559	610	660	711	762	microns	T-411	+/- 25.4	
Nominal Basis Weight	264	293	317	332	347	361	391	420	454	488	522	557	gsm	T-410		
Moisture	6.6	7.0	7.0	7.0	7.0	7.0	7.0	7.0	7.0	7.2	7.2	7.2	percent	T-412		
ZDT	35	35	35	35	35	35	35	35	35	35	35	35	psi	T-541		
Stiffness																
Taber 15°	MD	9.8	13.7	16.7	19.6	22.6	27.0	34.3	43.1	53.4	63.7	74.5	85.3	mNm	T-489	+/- 15%
	CD	4.9	6.9	7.8	9.8	11.8	13.7	17.2	20.6	25.0	30.4	36.3	41.7	mNm	T-489	+/- 15%
Coated Side																
GE Brightness	78	78	78	78	78	78	78	78	78	78	78	78	percent	T-452		
Gloss	50	50	50	50	50	50	50	50	50	50	50	50	percent	T-480		
Parker Print	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	µm	T-555		
Smoothness																
Sheffield	80	80	90	90	110	115	140	145	145	165	165	165	mL/min	T-538		
Color																
Hunter	b	0.7	0.7	0.7	0.7	0.7	0.7	0.7	0.7	0.7	0.7	0.7	0.7	L-a-b	T-524	

Values are subject to change without notice.

For more information, please contact your WestRock representative or visit our website at westrock.com.

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